

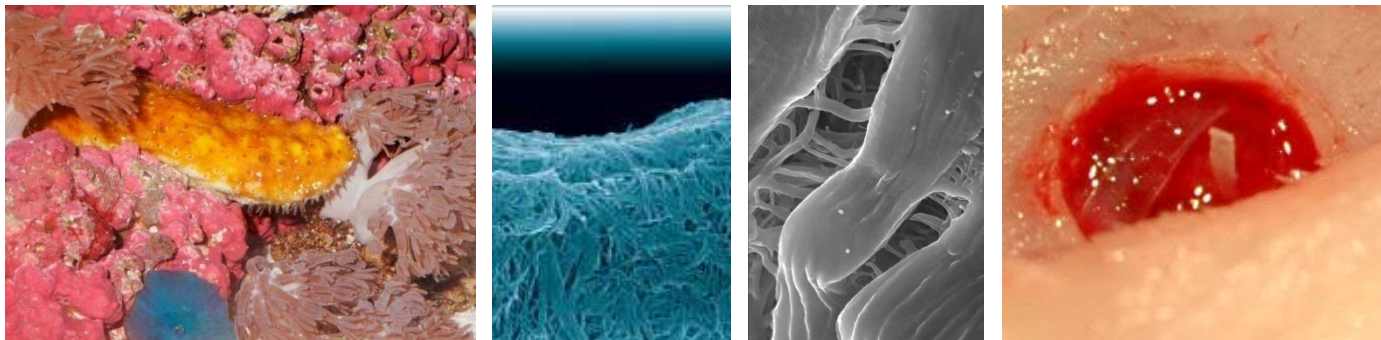


**adolphe merkle institute**  
excellence in pure and applied nanoscience



**CASE WESTERN RESERVE**  
UNIVERSITY EST. 1826

## Mechanically Adaptive Polymer Nanocomposites



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TNT 2009, September 10, 2009

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Brian Makowski (Ph.D.)

JD Mendez (Ph.D.)

**Kadhiravan Shanmuganathan (Ph.D.)**

## Postdocs

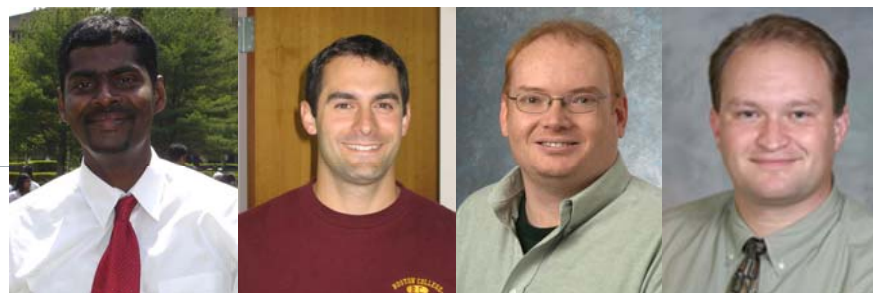
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Dr. Markus Geuss,

Dr. Lorraine Hsu, Dr. Julie Mendez

Dr. Liming Tang

**Dr. Otto van den Berg (now Arcelor M.)**



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**Key Collaborators Cukes:** **Prof. Stuart Rowan, Dustin Tyler, Chris Zorman, Steve Eichhorn**

## Current and Recent Funding

ALCOA, Schlumberger, Goodyear

**DuPont**

**APT Center (Case/VA)**

**NIH (5R21NS053798)**

**Ohio Innovation Scholarship**

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NSF-STC (DMR 0423914)

Army Research Office (DAAD19-03-1-0208)

F. Alex Nason Endowment

AM Foundation



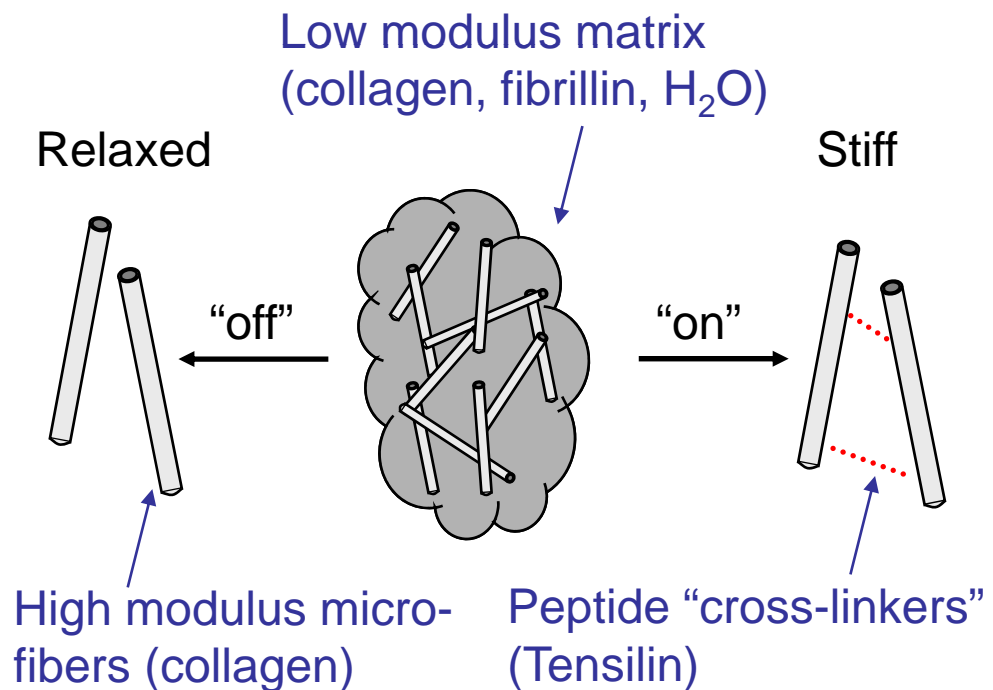
Deep dermis features mutable mechanical properties:

Animal can reversibly switch the modulus of its skin between 'soft' and 'rigid' within microseconds

Switching through secretion of stiffening proteins (tensilin)

Effect is reversed through proteinases

**Can we create artificial materials that mimic design and response?**



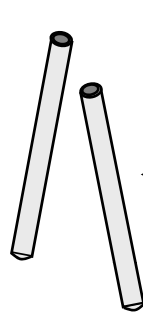
Szulgit, Shadwick *J. Exp. Biol.* **2000**. Trotter, Heuer et. al. *Biochem. Soc. Trans.* **2000**.  
Weder, Rowan et al. *Science* **2008**, 319, 1370.



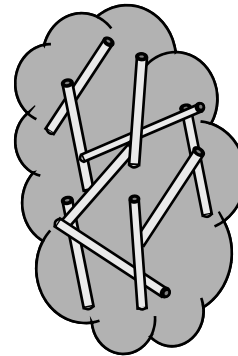
## Stimuli

- Chemical
- Electrical
- Optical
- ...

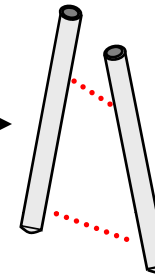
## Relaxed



“off”



“on”

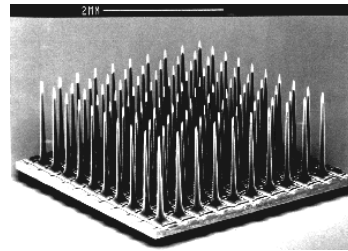
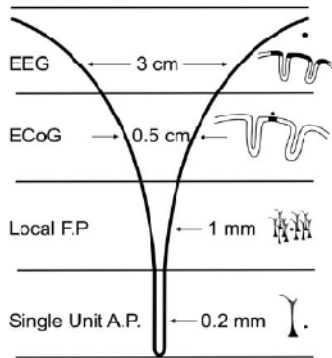


## Stiff

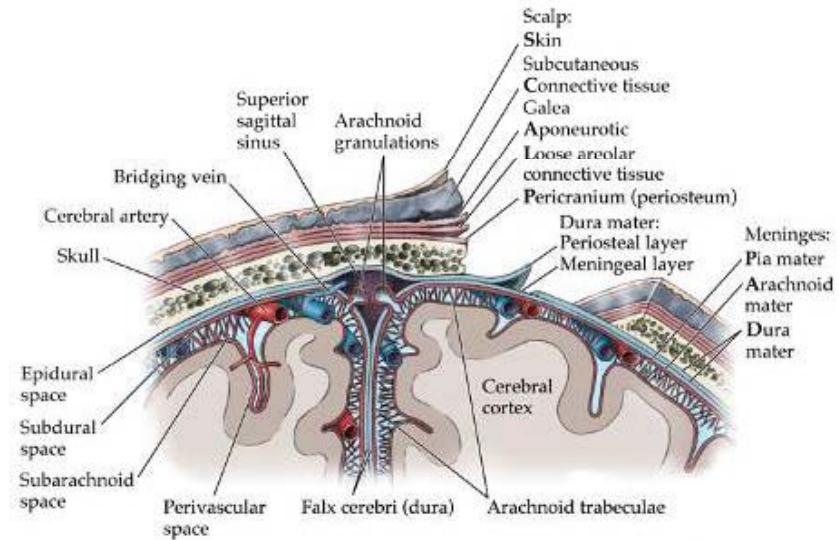
## Applications



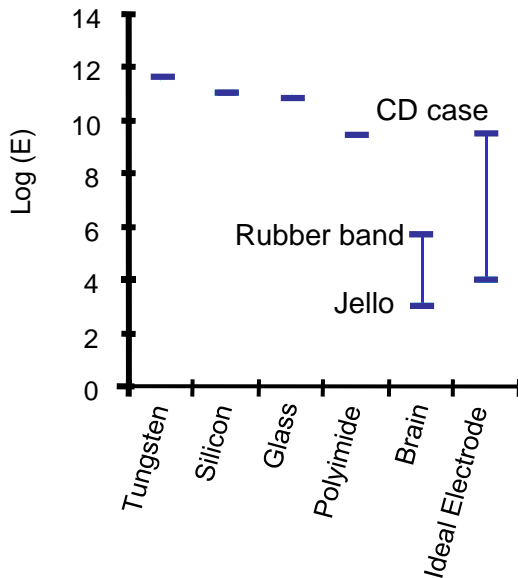




<http://www.bioen.utah.edu/cni/projects/blindness.htm#overview>



Modulus of Cortical Electrode Materials



## Lifetime of Probes / Tissue Response (Gliosis)

Improve the quality of life of patients that have sustained central nervous system disability:

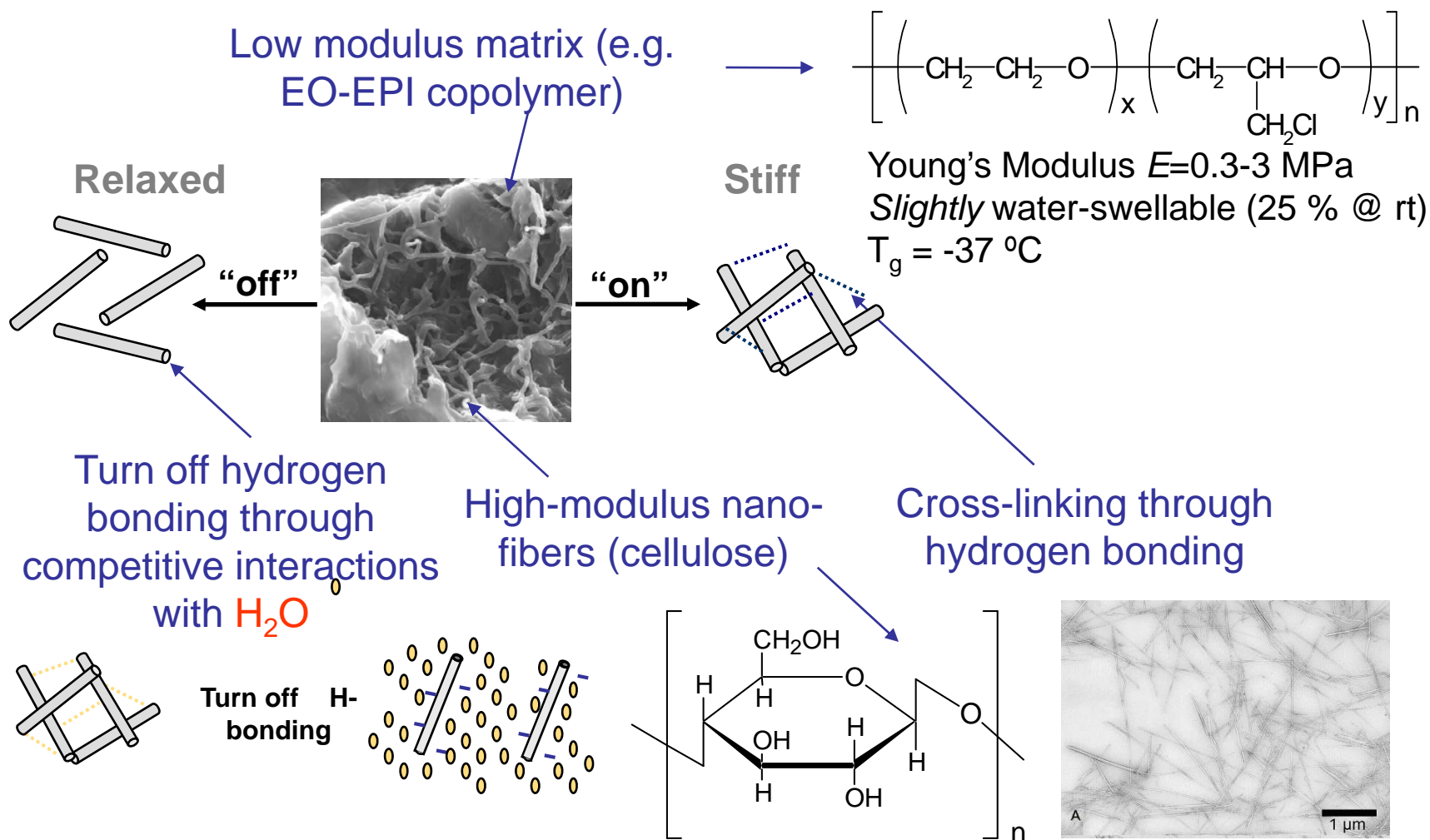
• Cellular Response to Implanted Material:

- Mechanical Mismatch -> Leading Hypothesis for Spinal cord injury, head trauma, stroke, Parkinson's disease...

## Mechanical Restrictions

- Dura Mater (Stiffness  $E = 40 - 200$  MPa)
- Pia Mater ( $E = 40$  MPa) -> Need stiff probe to insert
- Brain Stiffness:  $6 - 600$  KPa
- Kennedy et al. *IEEE Trans. Rehabil. Eng.* **2000**. Hochberg et al. *Nature* **2006**. Taylor et al. *Science* **2002**. Santhanam et al. *Nature* **2006**. Wolfers et al. *Proc Natl Acad Sci USA*, **2009**.

**Ideal Adaptive Probe: Rigid for insertion, then soft (Water responsive)**

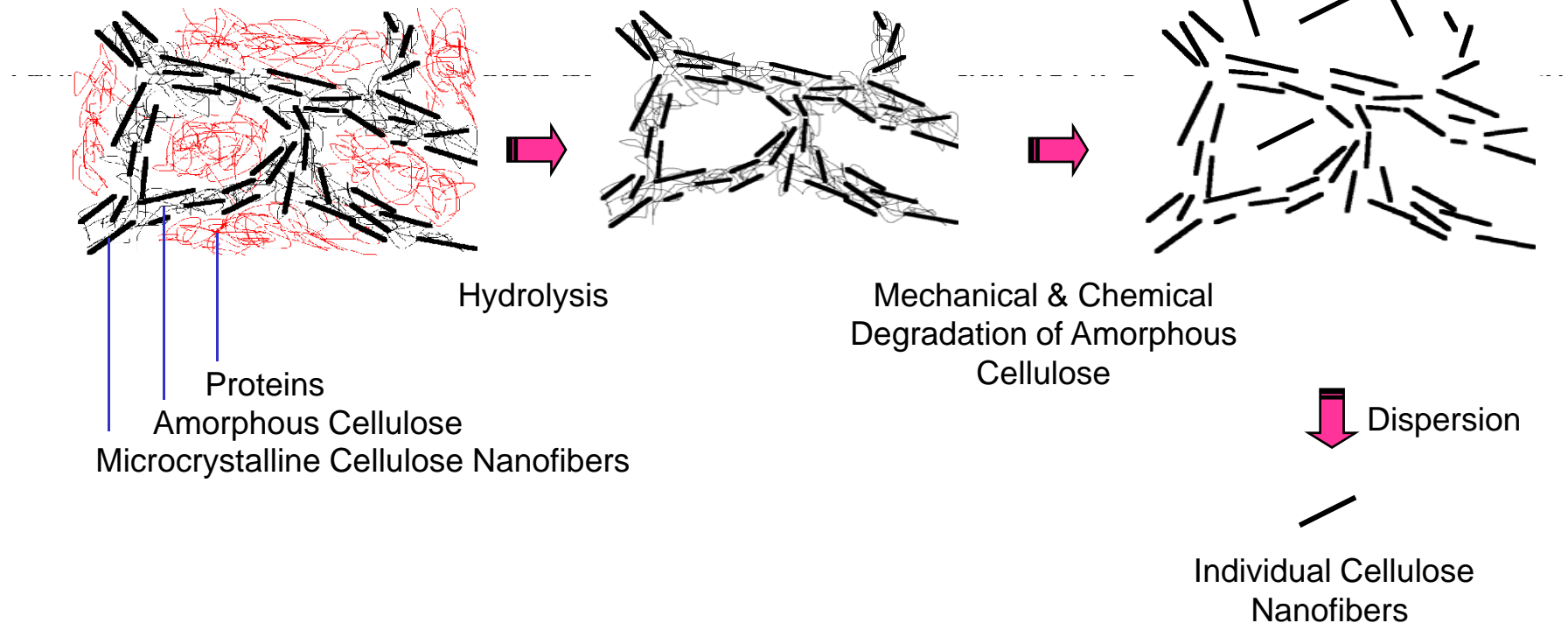


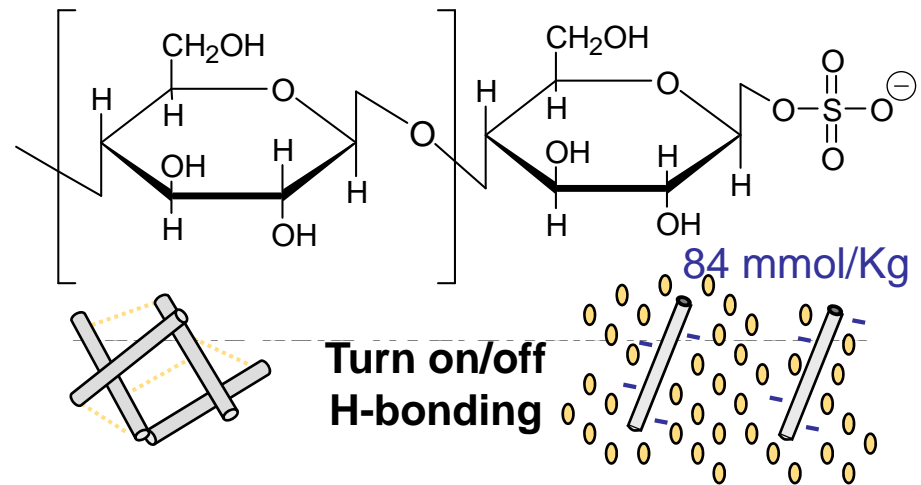
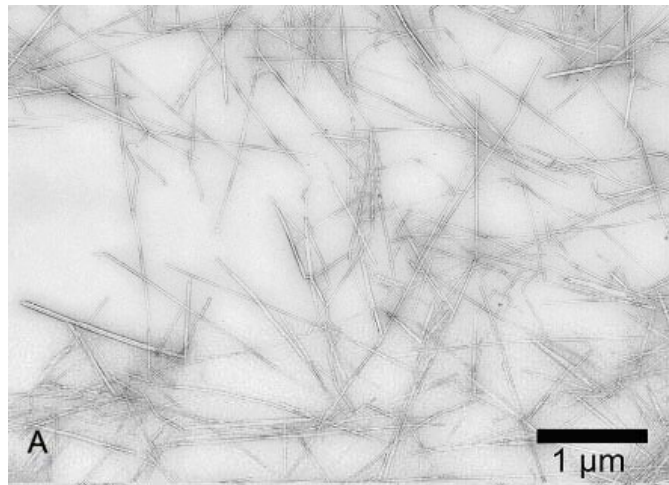
Capadona, van den Berg, Capadona, Rowan, Tyler, Weder *Nature Nanotech.* **2007**, 2, 765.  
Capadona, Shanmuganathan, Tyler, Rowan, Weder *Science* **2008**, 319, 1370.  
US Patent Applications filed.



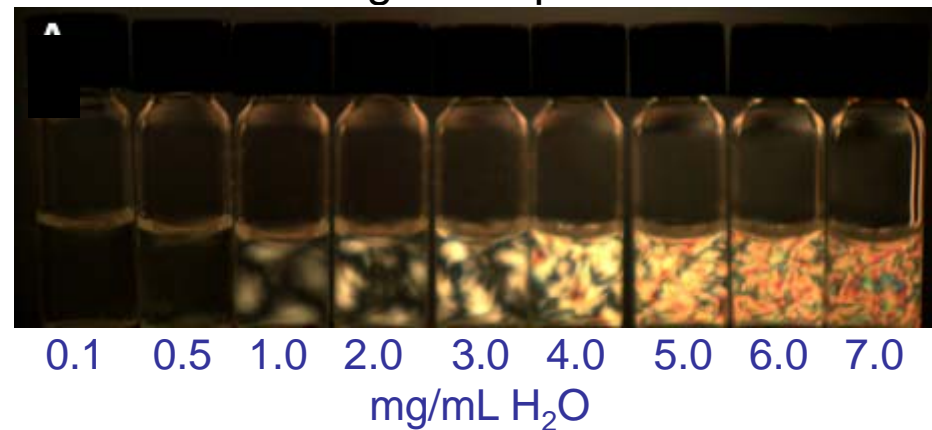
Cellulose nanofibers (“whiskers”) can be extracted from a variety of bio-sources including wood, cotton, wheat straw, animal tissue...

Native Material: Nanocomposite





Birefringent dispersions



**High aspect ratio (85)**

$l = 2.20 \pm 0.20 \mu\text{m}$

$d = 26.0 \pm 3.0 \text{ nm}$




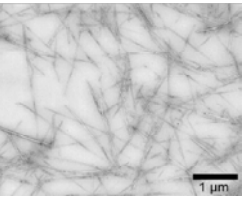
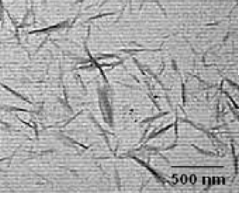

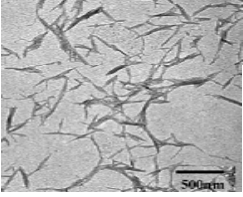
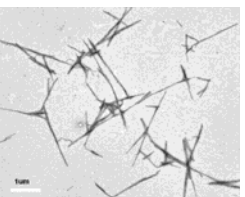
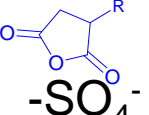
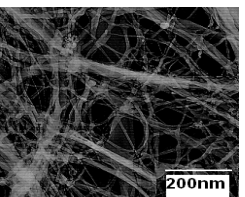
**High stiffness**

Young's modulus  $\sim 120 - 150 \text{ GPa}$

Borsali *Macromol. Rapid Commun.* **2004**, 25, 771. Eichhorn et al. *Biomacromolecules* **2005**, 6, 1055. van den Berg, Capadona, Weder *Biomacromolecules* **2007**, 8, 1353.





Source			
<b>Hydrolysis</b> $H_2SO_4$ -OH -SO <sub>4</sub> <sup>-</sup>			
HCl -OH			
HCl, then ox. COOH -OH		<b>Source</b> <ul style="list-style-type: none"><li>• Dimensions (length)</li><li>• Availability</li></ul> <b>Isolation</b> <ul style="list-style-type: none"><li>• Surface Chemistry</li></ul> <i>Biomacromolecules</i> <b>2007</b> , 8, 1353. <i>Biomacromolecules</i> <b>2009</b> , 10, 712.	
$H_2SO_4$ ,  -O-alkyl -SO <sub>4</sub> <sup>-</sup>			



0.8 % TW  
dispersion in  
 $H_2O$



Freeze dry



TW aerogel



Re-disperse



0.8 % TW  
dispersion in  
 $H_2O$



TWs can be 'conserved' by lyophilization

New solvents broaden processing options and range of accessible nanocomposites

Dispersions of freeze-dried, re-dispersed TWs (5 mg/mL)

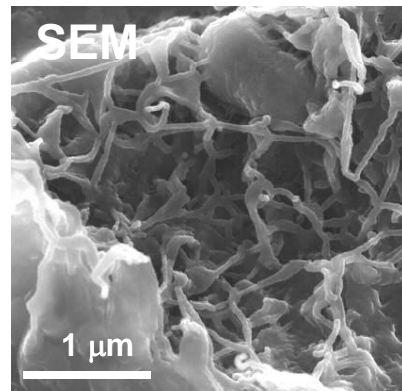
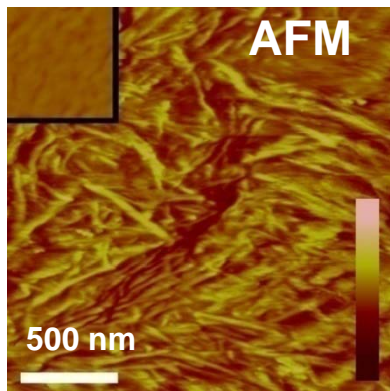
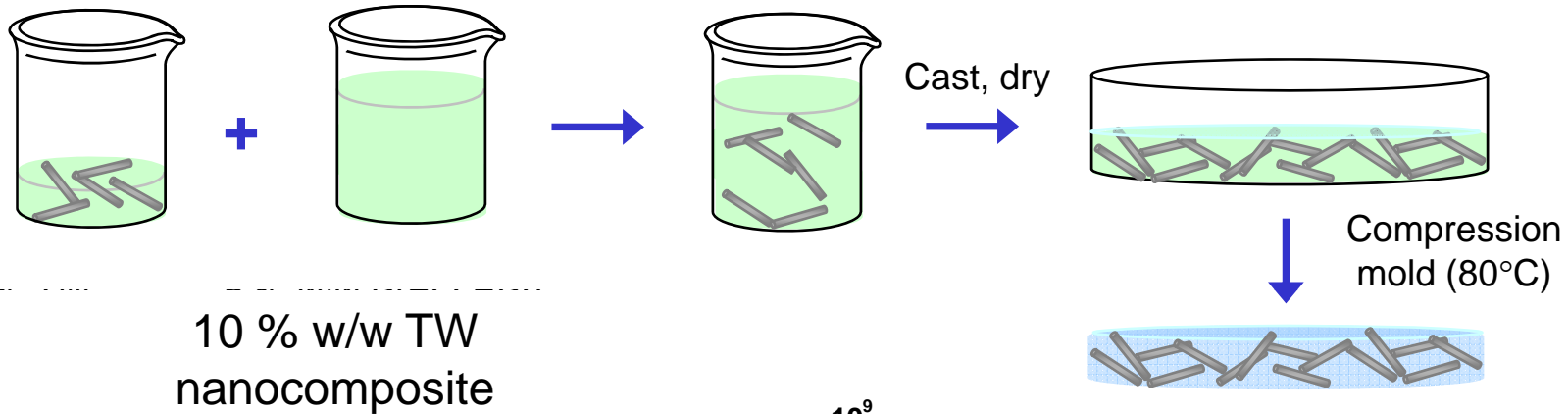


$H_2O^*$   $H_2O$   
\*Not freeze-dried

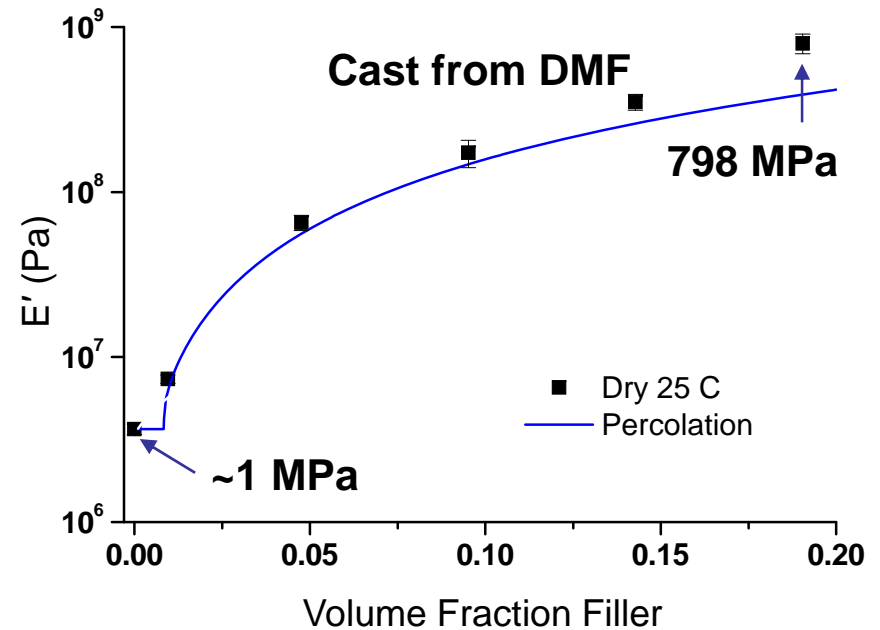
Turbak et al. US Patent 4378381 (1983). Dufresne et al. *Macromolecules* **2004**, 37, 1386.  
van den Berg, Capadona, Weder *Biomacromolecules* **2007**, 8, 1353.  
Gawryla, Schiraldi, Weder *J. Mater. Chem.* **2009**, 19, 2118.

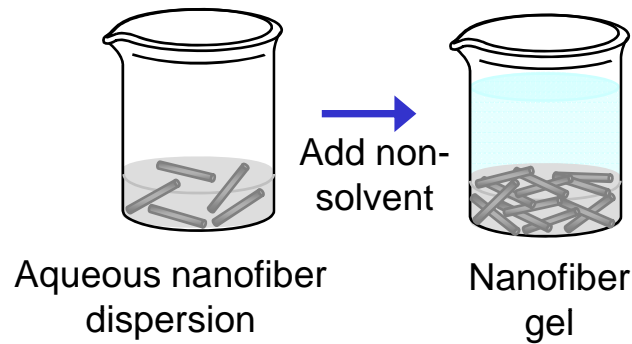


## P(EO-EPI)/TW Nanocomposites by casting from a common solvent (DMF)



Data fit percolation model: strongly interacting 3-D nanofiber network

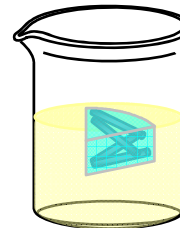




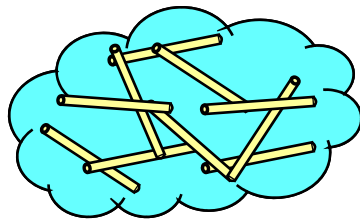
Supercritical drying



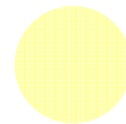
Nanofiber aerogel  
( $E' = 3.7$  MPa)



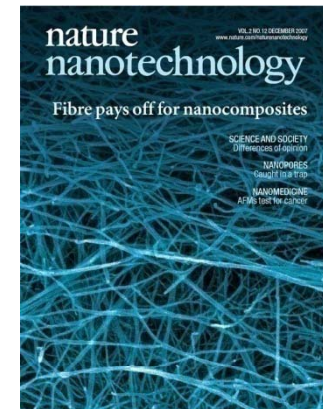
Imbibe with polymer solution



Nanocomposite film



Dry, compression mold

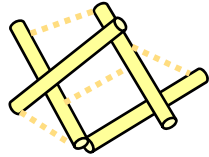


Capadona, van den Berg, Rowan, Tyler, Weder *Nature Nanotech.* **2007**, 2, 765.  
US Patent Application filed.

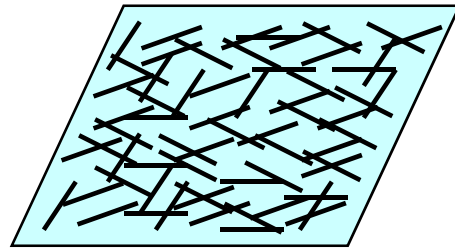




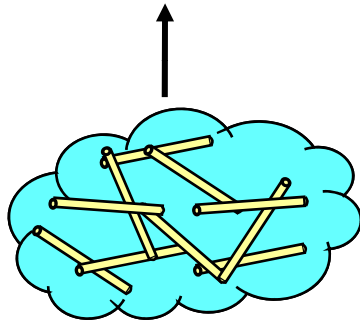
## Percolation model



“percolation on”

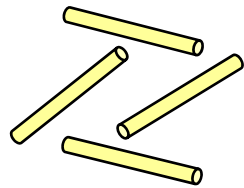


“complete interconnected network of fillers within the matrix”

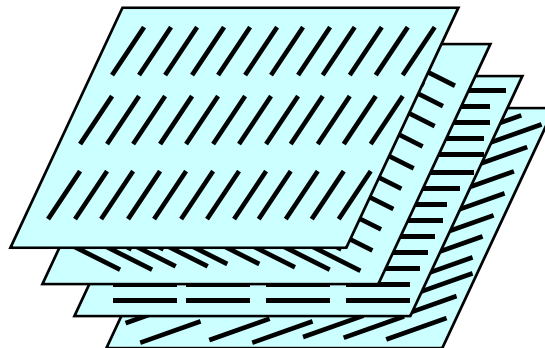


Takayanagi et al. *J. Polym. Sci.* **1964**, C5, 113. Ouali et al. *J. Plast. Rubber Comp. Process. Appl.* 1991, 16, 55. Halpin, Kardos *J. Appl. Phys.* **1972**, 43, 2235. Hajji et al. *Polym. Comp.* **1996**, 17, 612. *Polymer Eng. Sci.* **1997**, 37, 1732.

## Halpin-Kardos / Halpin-Tsai: Mean field approach

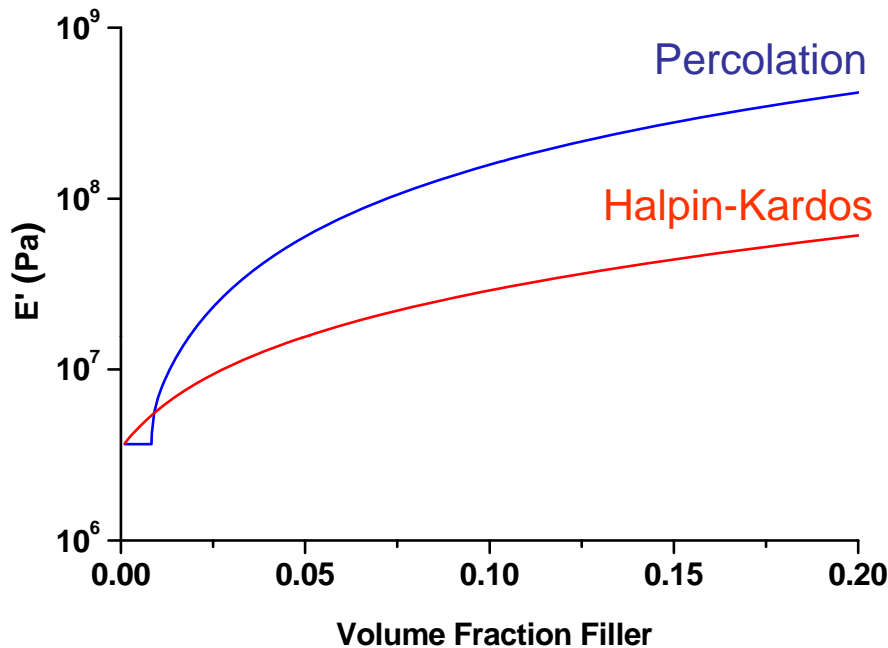


“mean field / percolation off”



0°  
45°  
90°  
-45°

“fibers are smeared into the matrix to form a homogeneous continuum”



Tensile storage modulus  $E'$  of nanocomposite strongly depends on nanofiber concentration and connectivity between nanofibers

Takayanagi et al. *J. Polym. Sci.* **1964**, C5, 113.  
Haji et al. *Polym. Comp.* **1996**, 17, 612.

$$E' = \frac{(1 - 2\psi X_r)E_s E_r + (1 - X_r)\psi E_r^2}{(1 - X_r)E_r + (X_r - \psi)E_s}$$

$$\psi = X_r \left( \frac{X_r - X_c}{1 - X_c} \right)^{0.4}$$

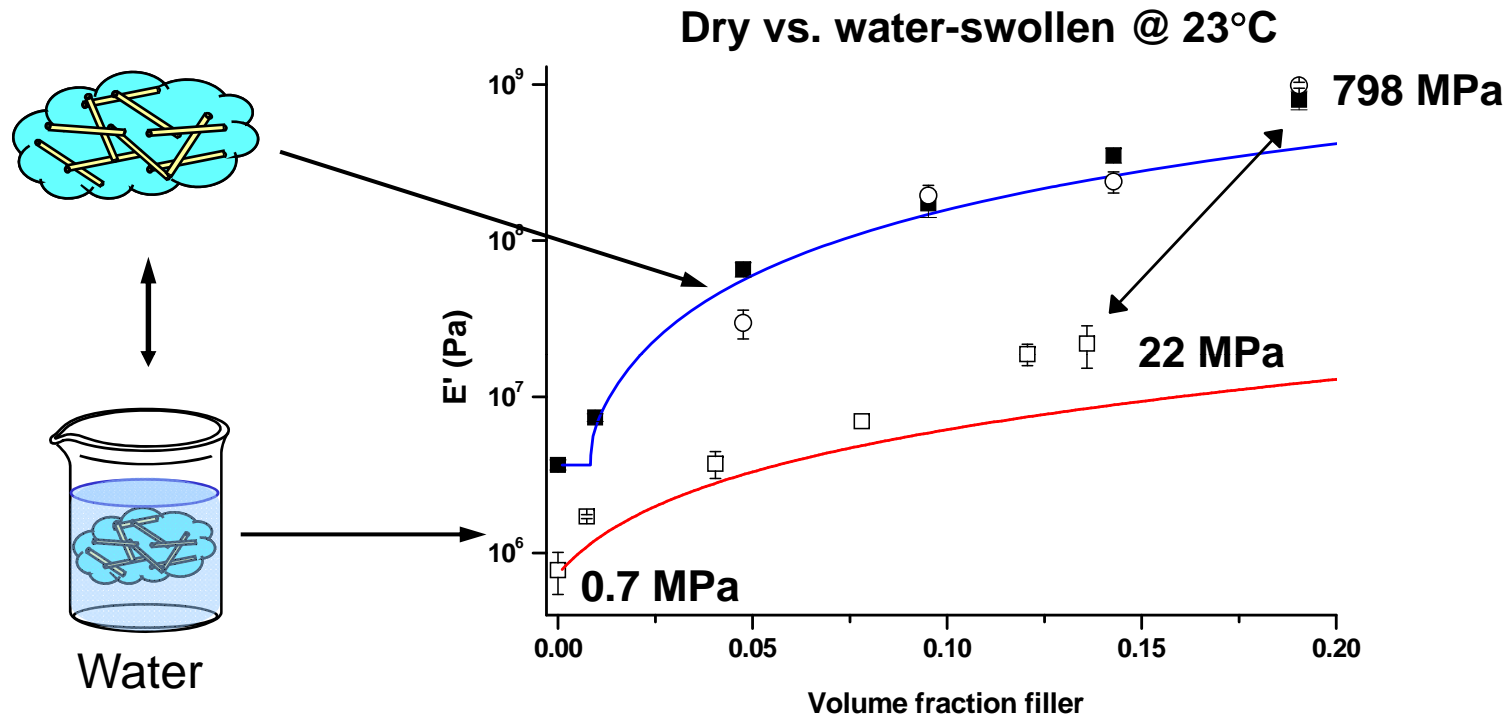
**All components can be experimentally determined:**

$E'$  = Tensile storage modulus of composite  
 $E'_s$  = Tensile storage modulus of soft phase  
 $E'_r$  = Tensile modulus rigid phase (3.9 GPa)  
 $X_r$  = volume fraction of rigid phase  
 $X_c$  = critical volume fraction f. percolation  
 $X_c = 0.7/f$ ,  $f$  = aspect ratio  $L/d = 84$

$E' = 2G'(n + 1)$ ,  $n$  = Poisson's ratio = 0.3  
 $G'$  = Shear storage modulus of composite



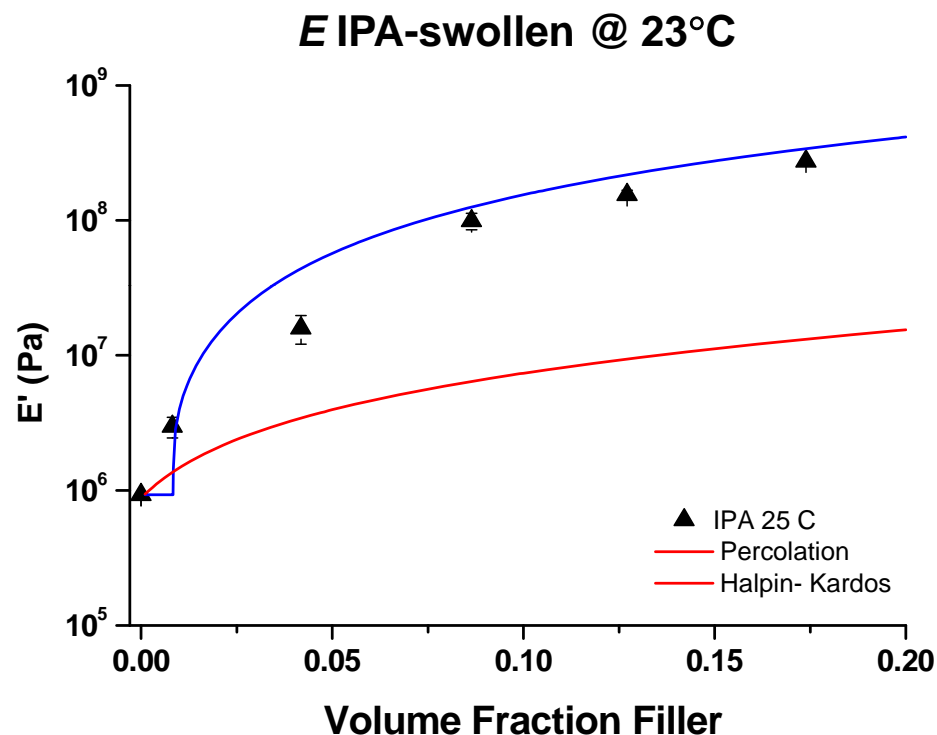
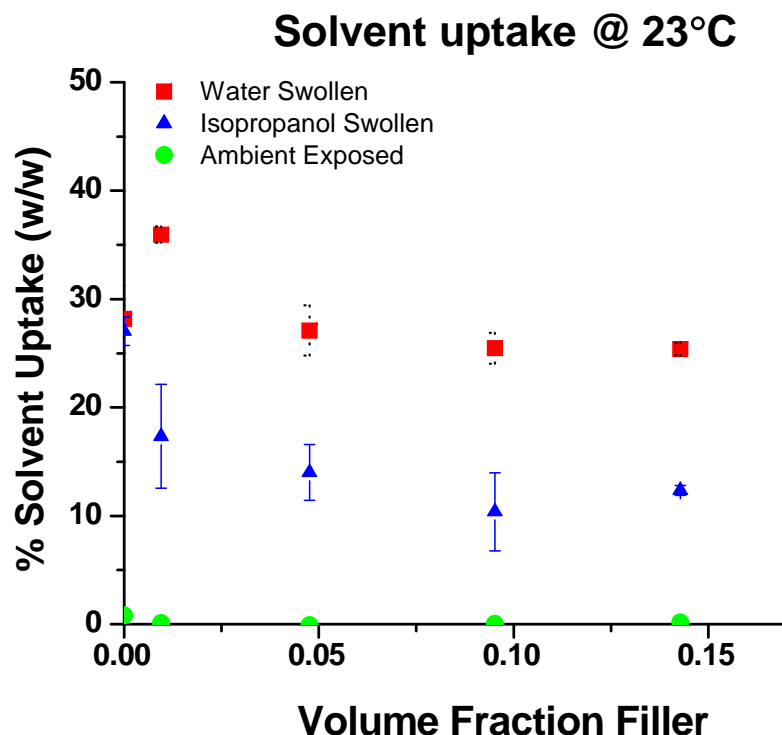
# Chemo-Mechanical Response of P(EO-EPI)/TW Nanocomposites



- Stiffness decreases dramatically (40x) upon swelling with water or ACSF
- “On” moduli match Percolation Model, “Off” moduli approach Halpin-Kardos Model, Effect is fully reversible (supports proposed mechanism)
- Materials do mimic structure and properties of sea cucumber dermis



# Chemo-Mechanical Response of P(EO-EPI)/TW Nanocomposites



Modest swelling in H<sub>2</sub>O (~26%) and isopropanol (14%)

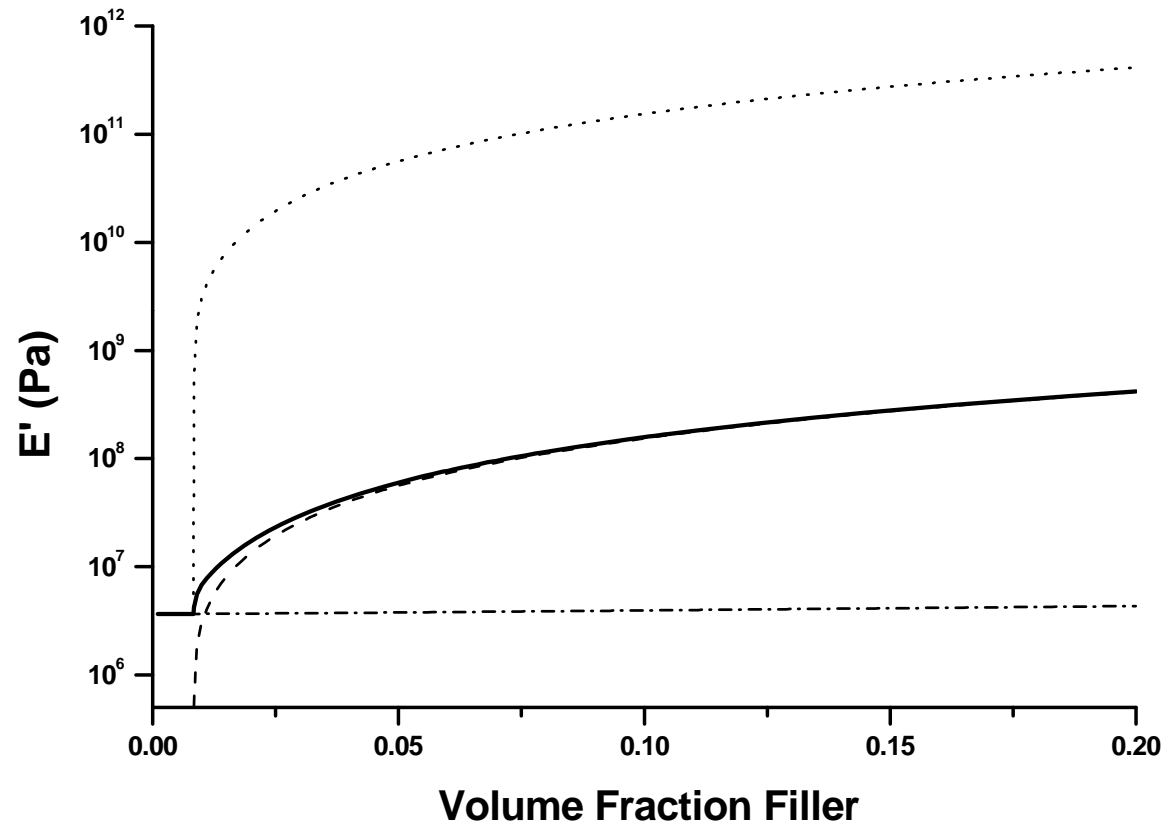
No switching upon swelling with IPA (does not disperse whiskers)

-> Demonstrates selectivity

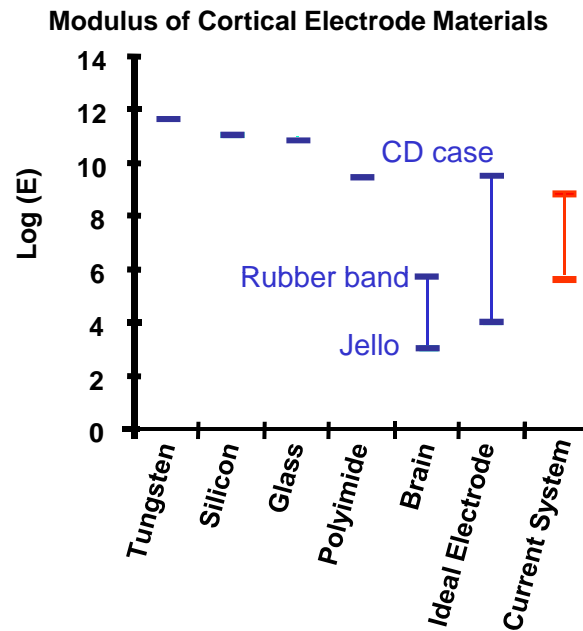




# Chemo-Mechanical Response of P(EO-EPI)/TW Nanocomposites



- Percolation model with data for vacuum-dried nanocomposites
- Percolation model with  $E'_s = 0$  (assuming 'total plasticization')
- ... Percolation model with  $E'_r$  increased 1000-fold
- .- Percolation model with  $E'_r$  decreased 1000-fold



Overall goal: switching of 4-6 orders of magnitude; 5 GPa to < 1 MPa

Demonstrated: 2.5 orders of magnitude; 800 MPa to 22 Mpa

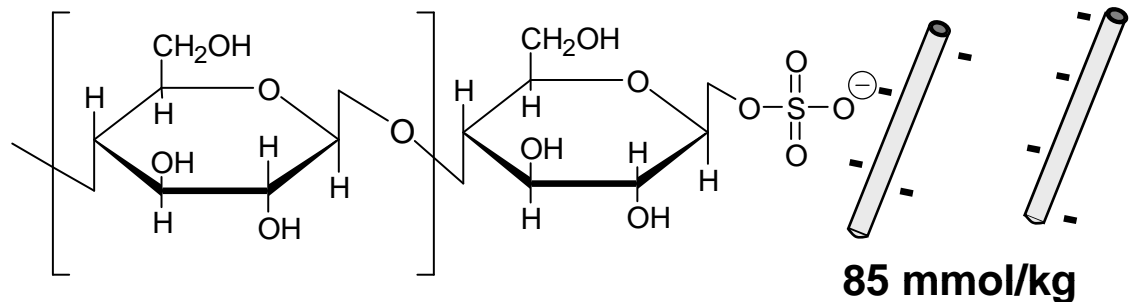
**Need to further increase mechanical contrast**



# Soften the "Off" State

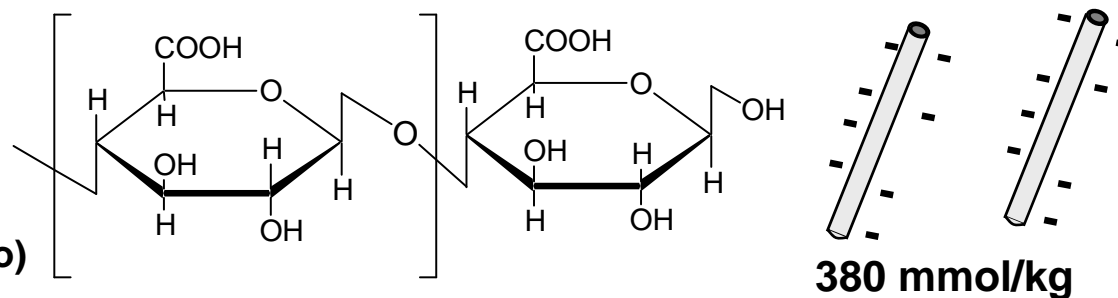


1. Base  
2. Acid (H<sub>2</sub>SO<sub>4</sub>)



vs.

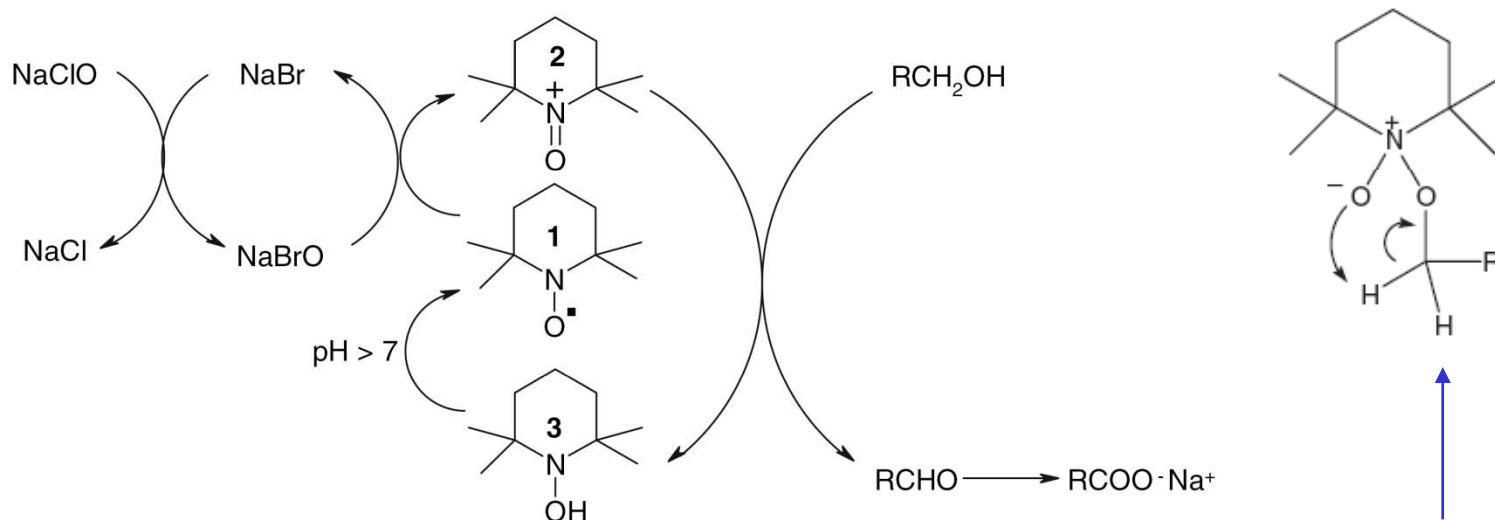
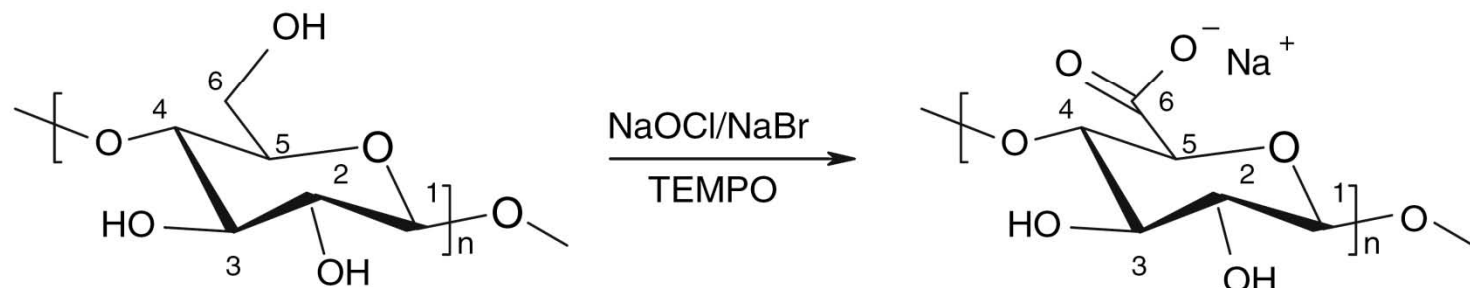
1. Base  
2. Acid (HCl)  
3. Ox (Tempo)



Soften "off" state  
through higher charge  
density on the whiskers



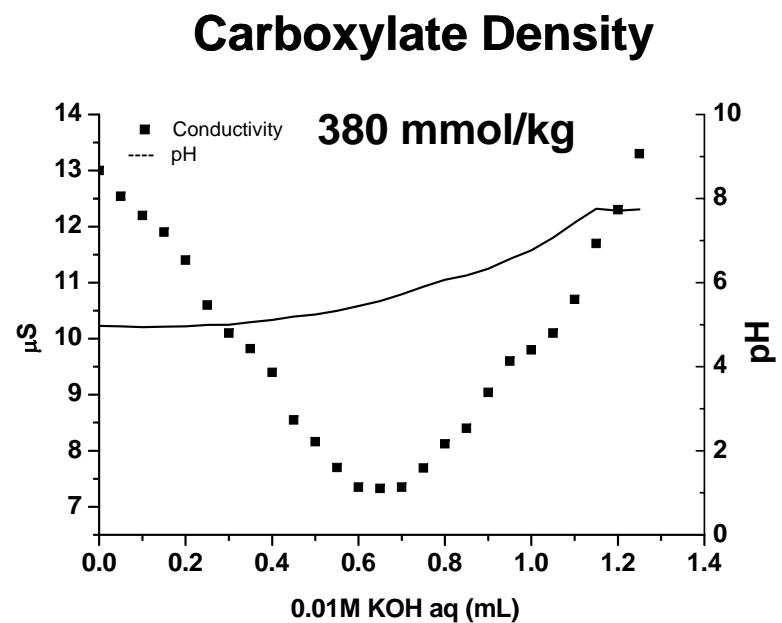
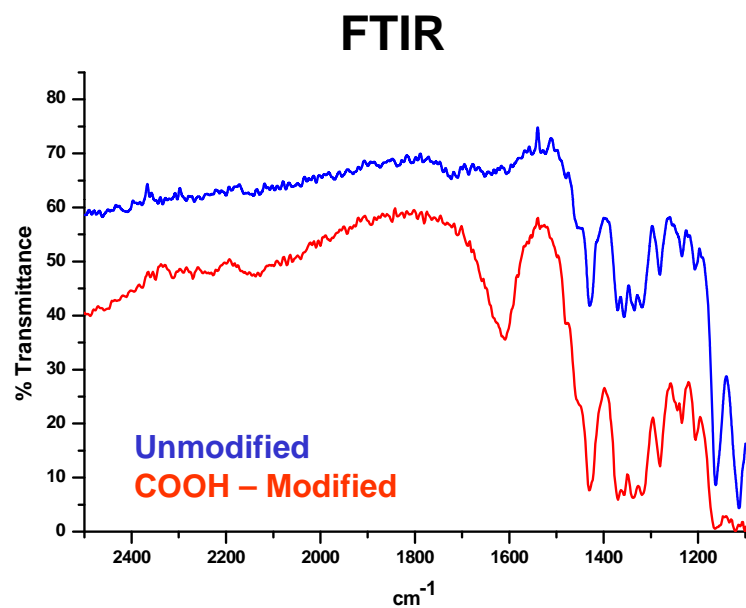
## TEMPO-mediated oxidation allows for selective carboxylation



**TEMPO:** 2,2,6,6-tetramethyl-1-piperidinyloxy

sterically confined cyclic elimination  
prefers less hindered primary alcohols

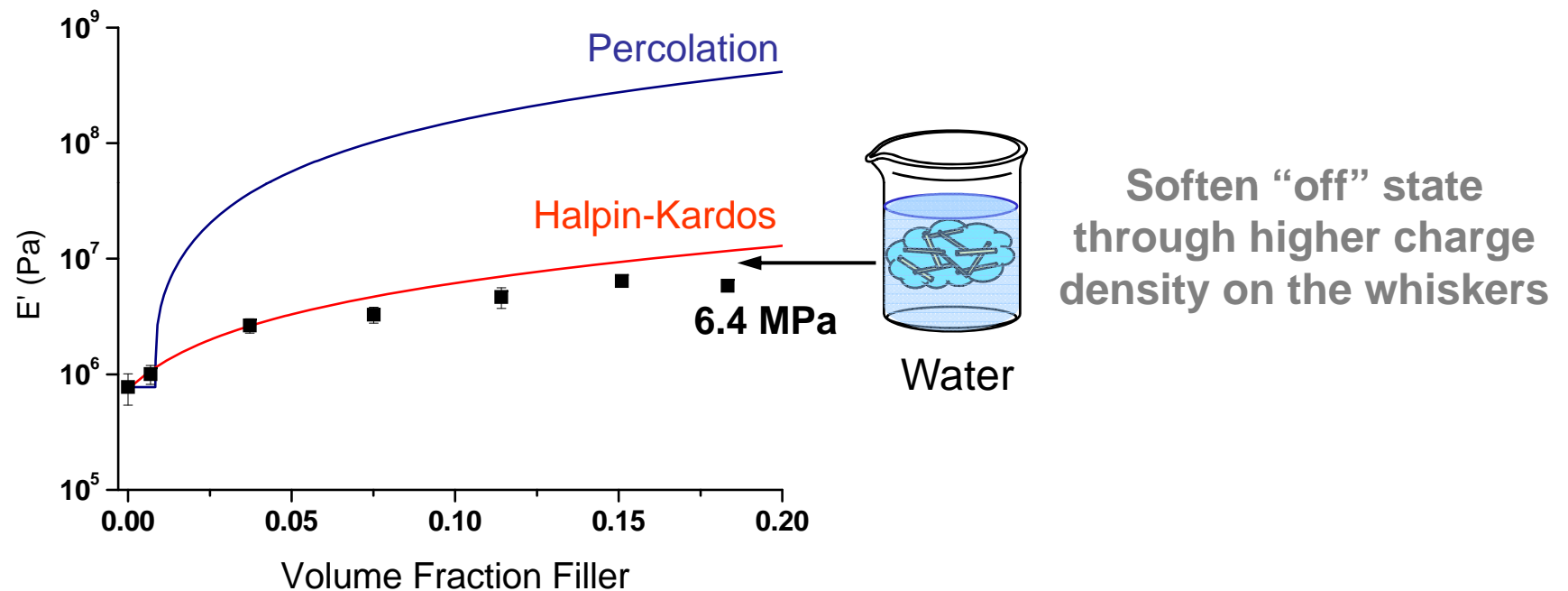




Capadona, Shanmuganathan, Rowan, Weder *unpublished*.



Off-state modulus of P(EO-EPI)/carboxy-TW nanocomposites is lowered

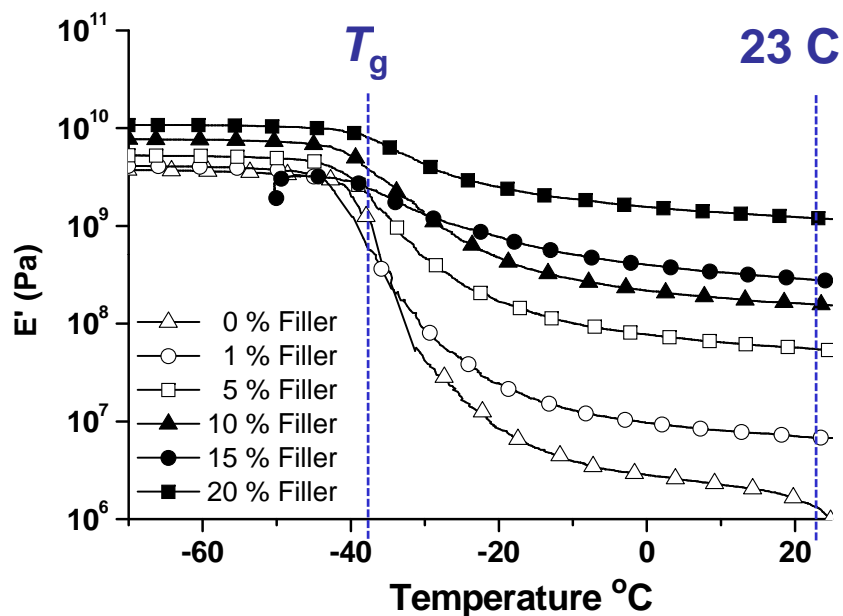


Data suggest complete dissociation of the whisker – whisker interactions

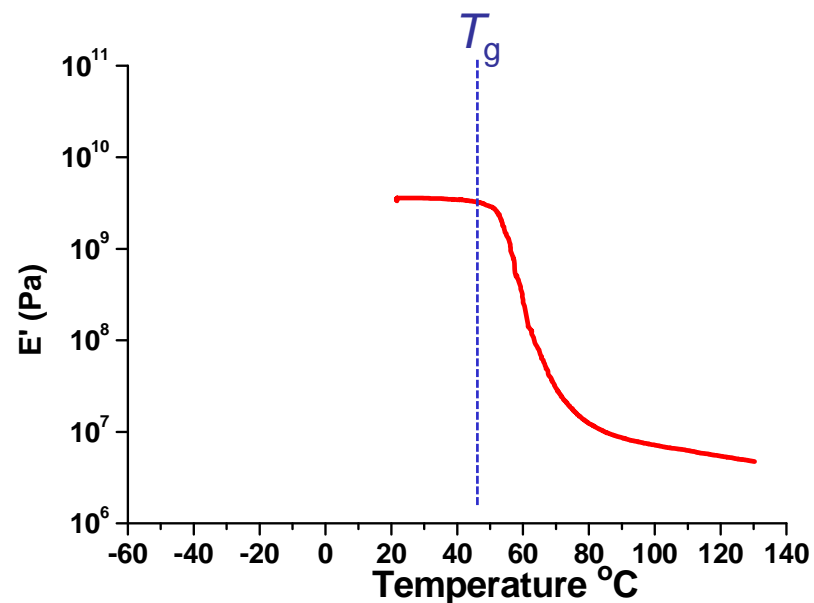
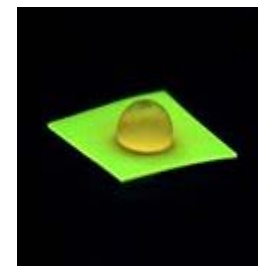
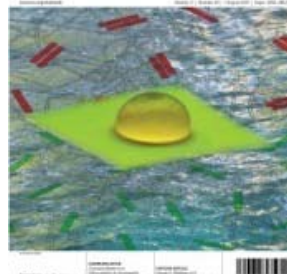
Capadona, Shanmuganathan, Rowan, Weder *unpublished*.



DMTA traces of dry TW/P(EO-EPI) nanocomposites



Journal of  
Materials Chemistry

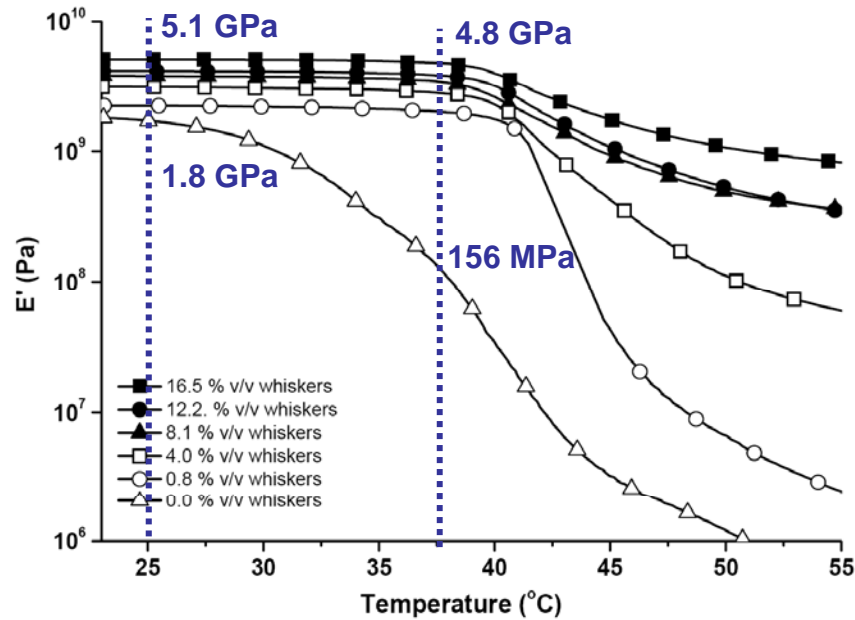


Exploit thermal transition!

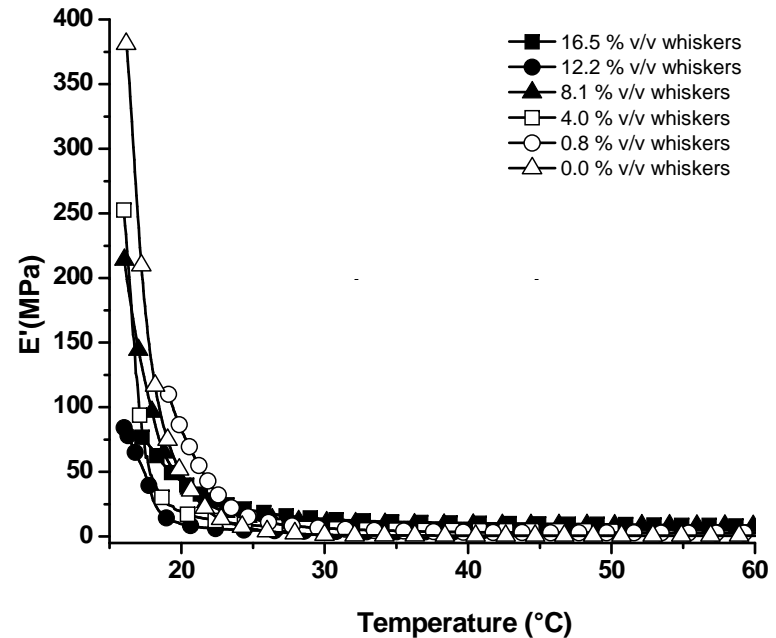
Weder et al. *US 7,223,988 (2007)*. *J. Mater. Chem.* **2007**, 17, 2989. *Science* **2008**, 319, 1370. *Progr. Polym. Sci.* **2009**, In Press.



### Dry Nanocomposites



### ACSF Swollen Nanocomposites



Use PVAc as matrix:  $T_g \sim 42^{\circ}\text{C}$ ; minimal aqueous swelling (4.5%)

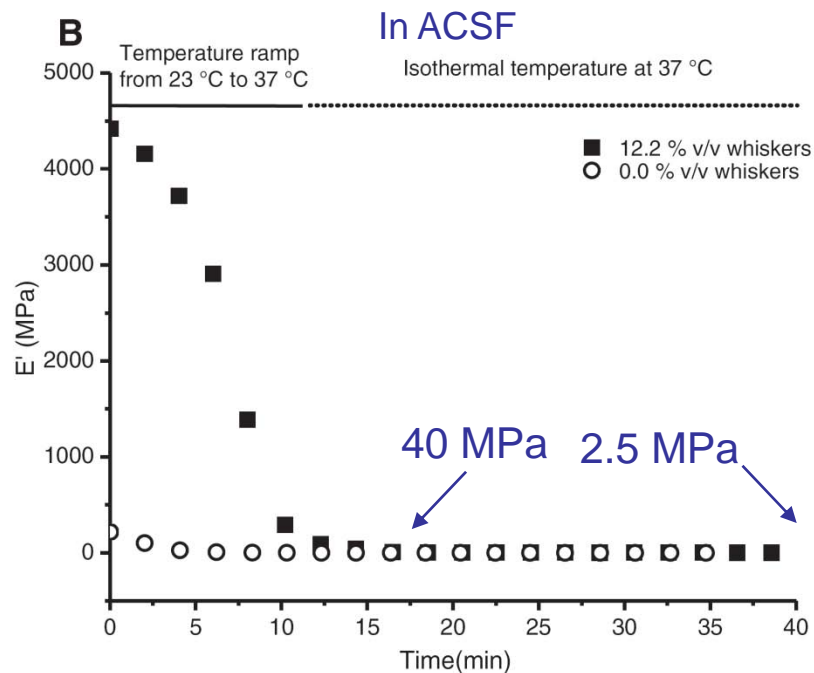
Softening temperature increases above physiological temperature

Exposure to water plasticizes nanocomposites, drops  $T_g$  and switches TW-TW interactions off: Rapid mechanical switching from GPa to MPa range

Capadona, Shanmuganathan, Tyler, Rowan, Weder *Science* **2008**, 319, 1370.



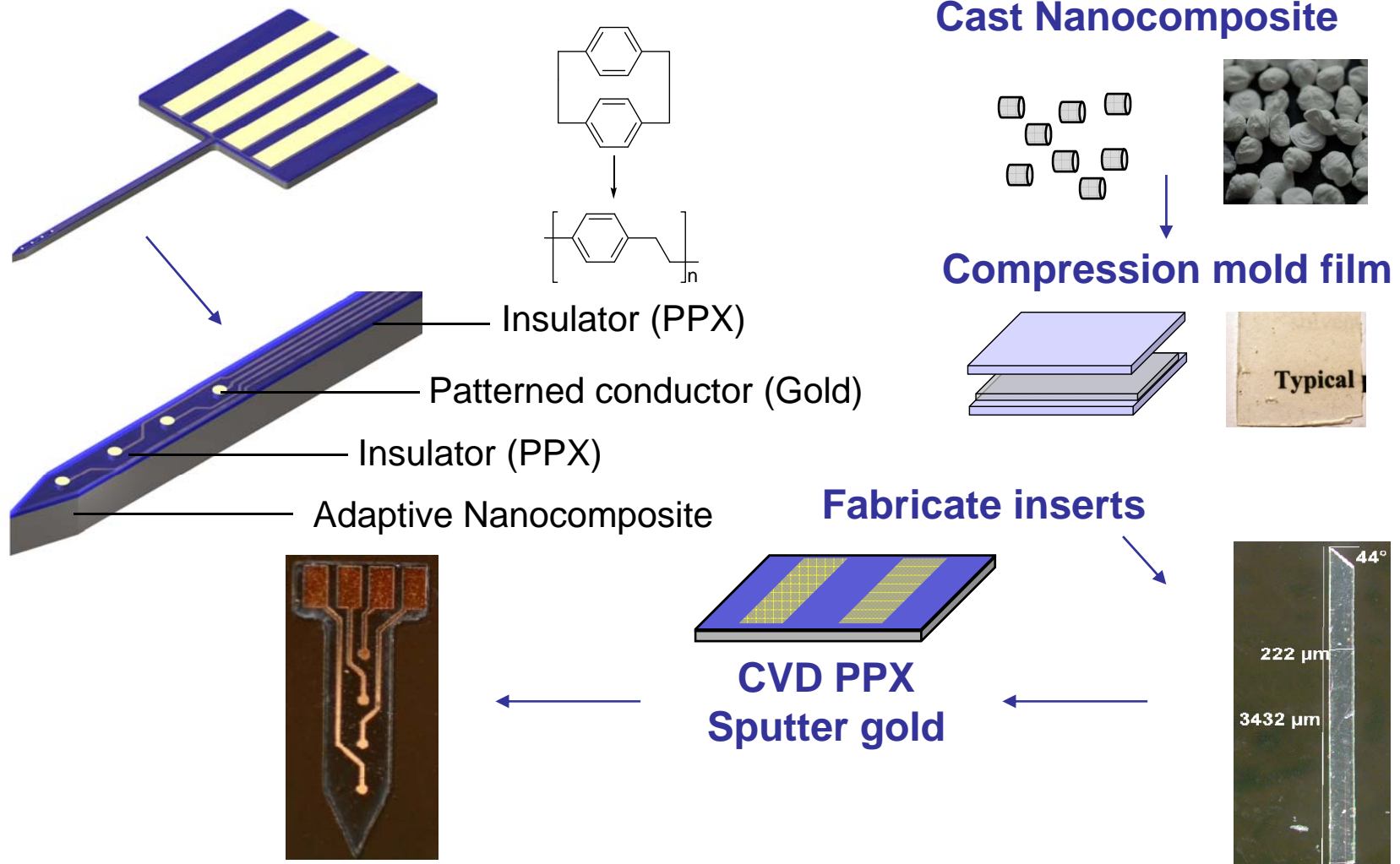
## Properties of 12 % v/v PVAc/TW Nanocomposites



Capadona, Shanmuganathan, Tyler, Rowan, Weder *Science* **2008**, 319, 1370.  
Shanmuganathan, Capadona, Rowan, Weder *Progr. Polym. Sci.* **2009**, in press.  
Shanmuganathan, Capadona, Rowan, Weder *J. Mater. Chem.* **2009**, in press.



# First Cortical Electrodes

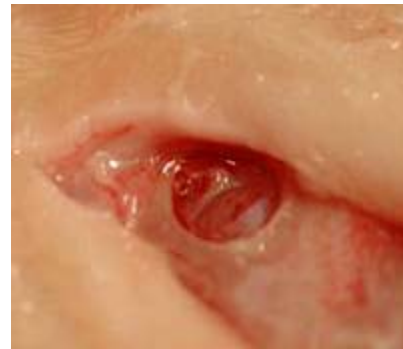


Hess, A.; Dunning, J.; Harris, J.; Capadona, J.R.; Shanmuganathan, K.; Rowan, S.; Weder, C.; Tyler, D.; Zorman, C.A. *IEEE Proceedings, Transducers* **2009**, in press.





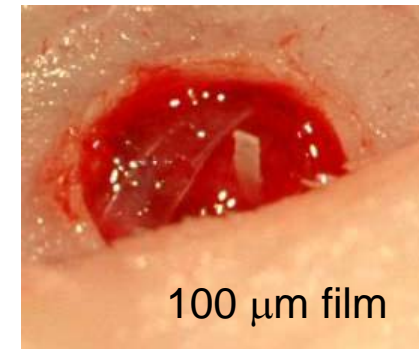
Cut through soft tissue and expose skull



Drill through skull to expose cortical tissue



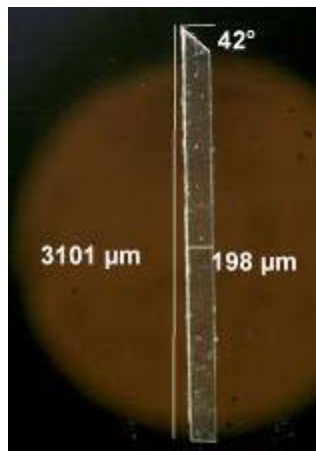
Insert probes into the cortical tissue



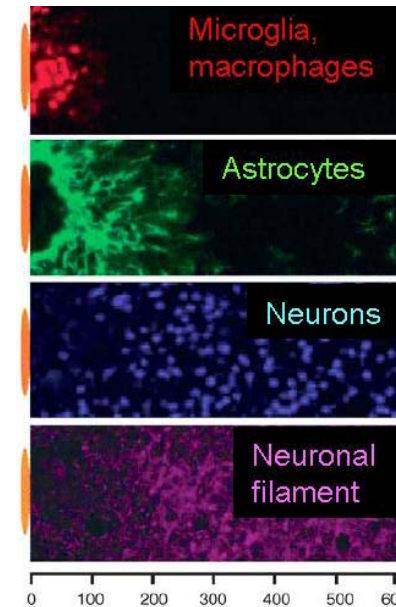
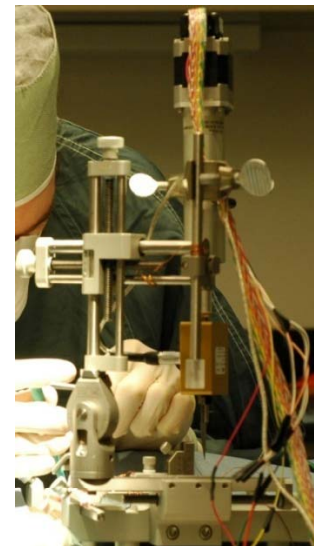
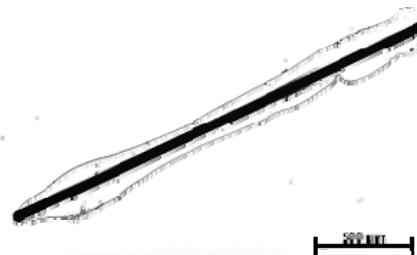
100  $\mu\text{m}$  film

Dissolve glucose with saline, seal hole.

**NC** = 12.2% v/v TW in PVAc

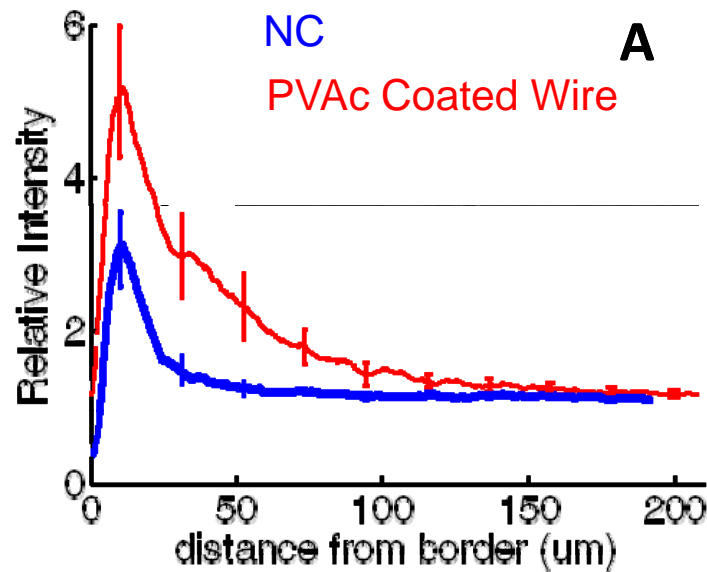


**Wire** = 300  $\mu\text{m}$  Tungsten dip coated with PVAc

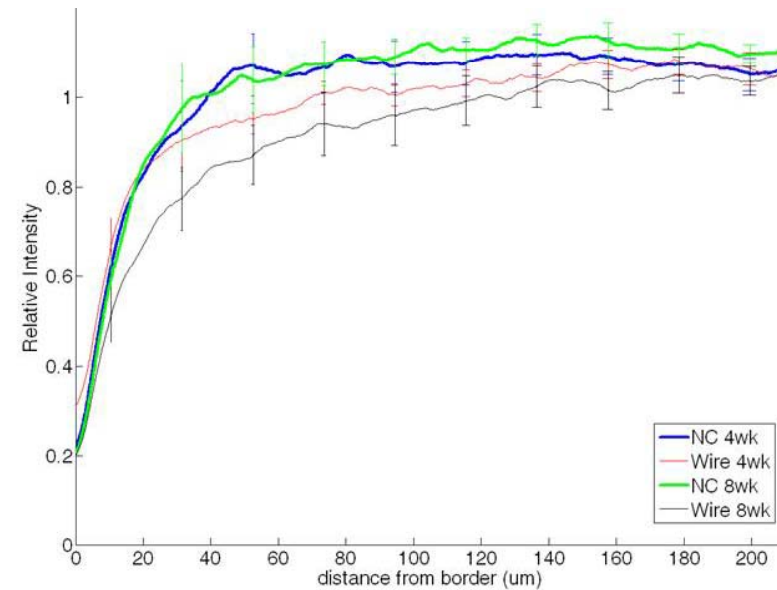




## Activated Microglia / Macrophages (ED1)



## Neuronal Nuclei (NueN)



Stability of the neural tissue – device interface from 4 to 8 weeks

**Adaptive nanocomposites cause less inflammation and support a more stable neural integration.**

Harris, J.; Capadona, J.R.; Shanmuganathan, K.; Rowan, S.; Weder, C.; Zorman, C.A.; Tyler, D. unpublished

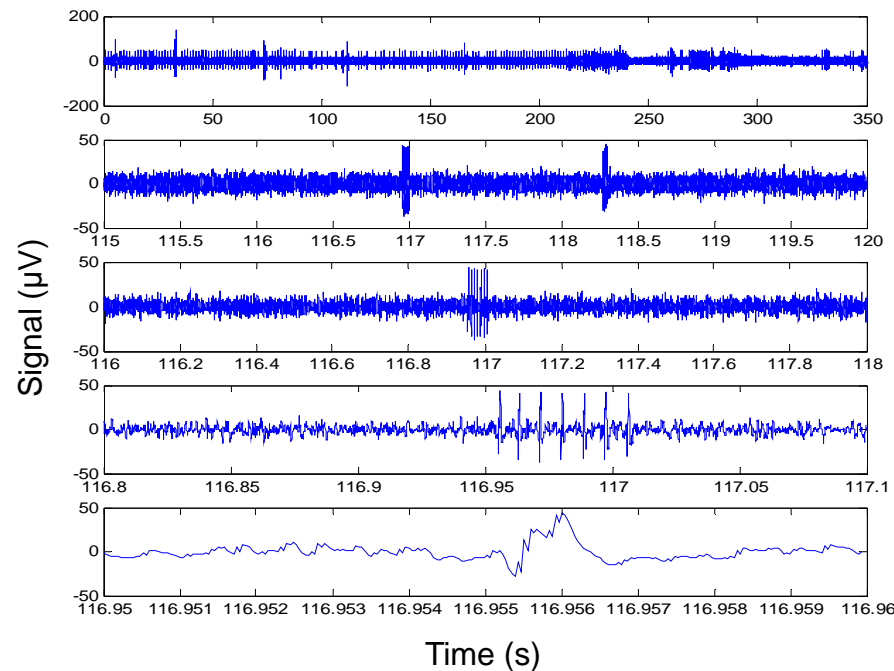


# Electrophysiology: Single Unit Activity Recording in Cockroaches

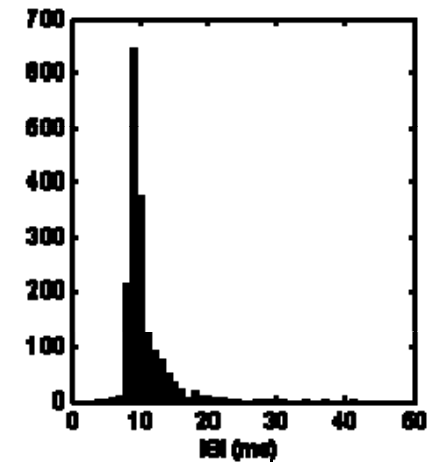
12 % v/v PVAc/TW  
Nanocomposites



Waveforms, sampled at 24.4 kHz



Interspike Interval Histogram

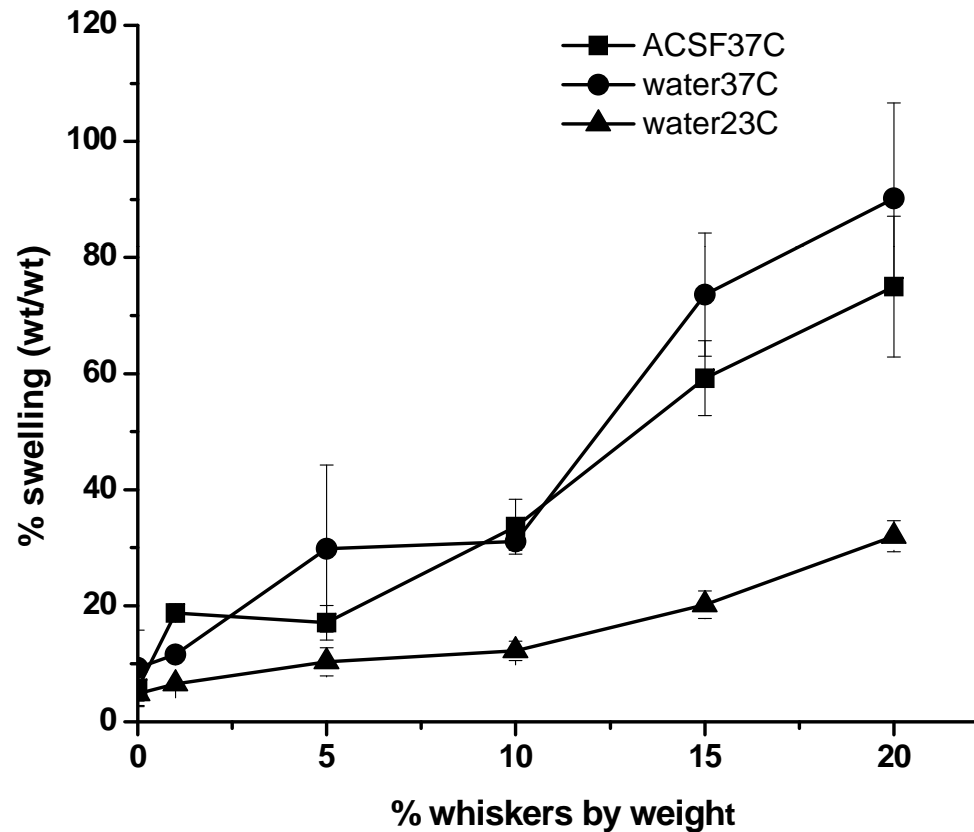


1880 spikes with all intervals above 3 ms

Hess, A.; Dunning, J.; Harris, J.; Capadona, J.R.; Shanmuganathan, K.; Rowan, S.; Weder, C.; Tyler, D.; Zorman, C.A. *IEEE Proceedings, Transducers 2009*, in press.



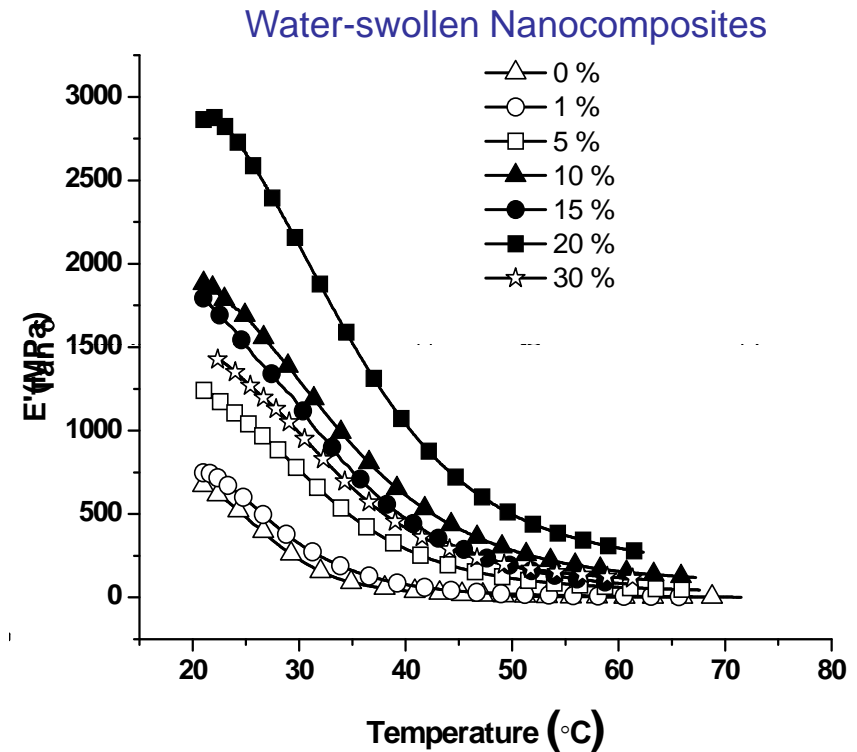
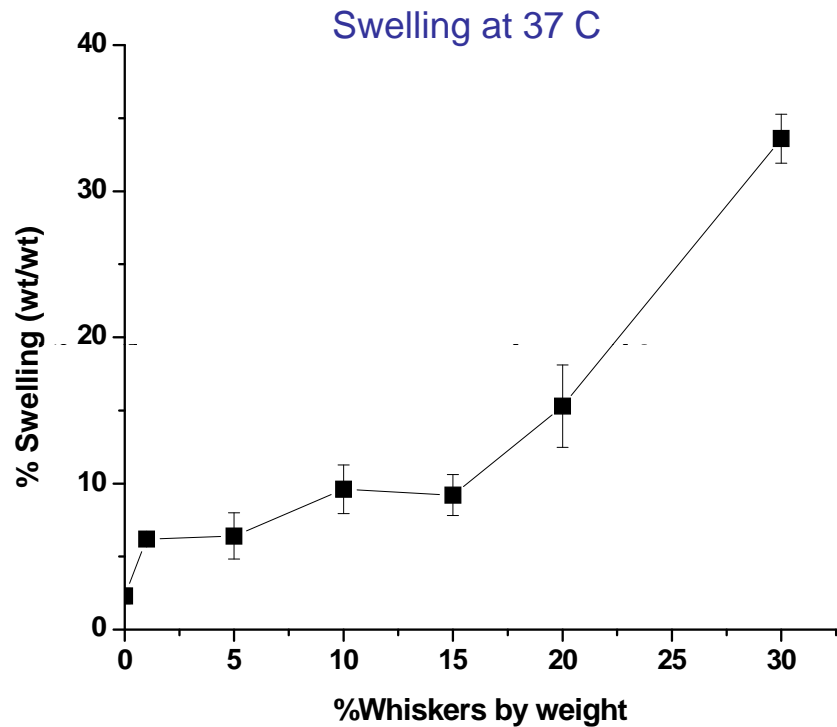
## PVAc/TW nanocomposites swell significantly under physiological conditions



Capadona, Shanmuganathan, Tyler, Rowan, Weder *Science* **2008**, 319, 1370.  
Shanmuganathan, Capadona, Rowan, Weder *Progr. Polym. Sci.* **2009**, in press.  
Shanmuganathan, Capadona, Rowan, Weder *J. Mater. Chem.* **2009**, in press.



# PBMA as Hydrophobic Matrix: Reduced Swelling and Mech. Contrast



Use PBMA as matrix:  $T_g \sim 70^\circ\text{C}$ ; minimal aqueous swelling (1%)

Swelling reduced compared to PVAc

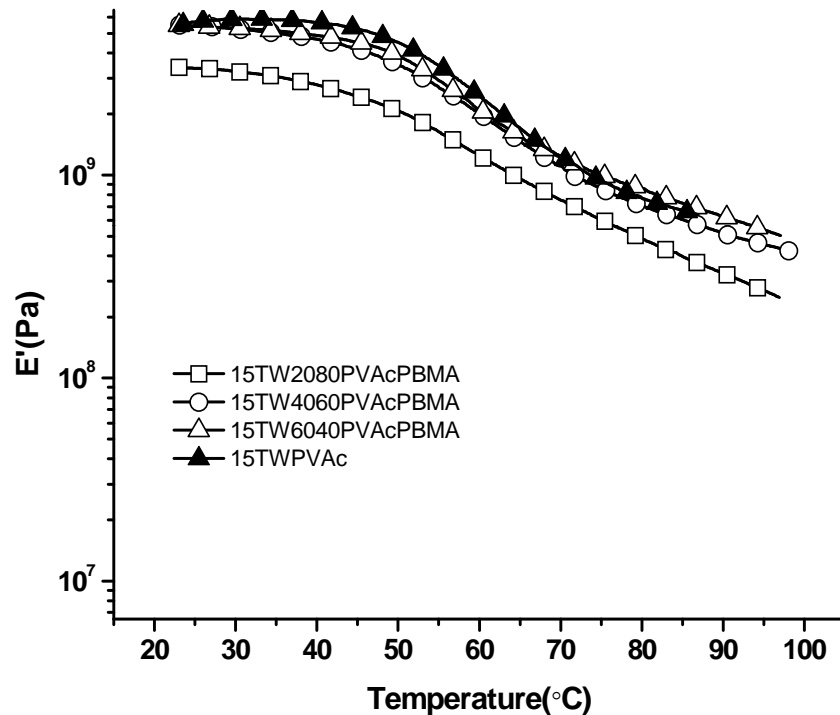
Limited plasticization -> "Off" state not reached at 37°C

Shanmuganathan, Capadona, Rowan, Weder Submitted.

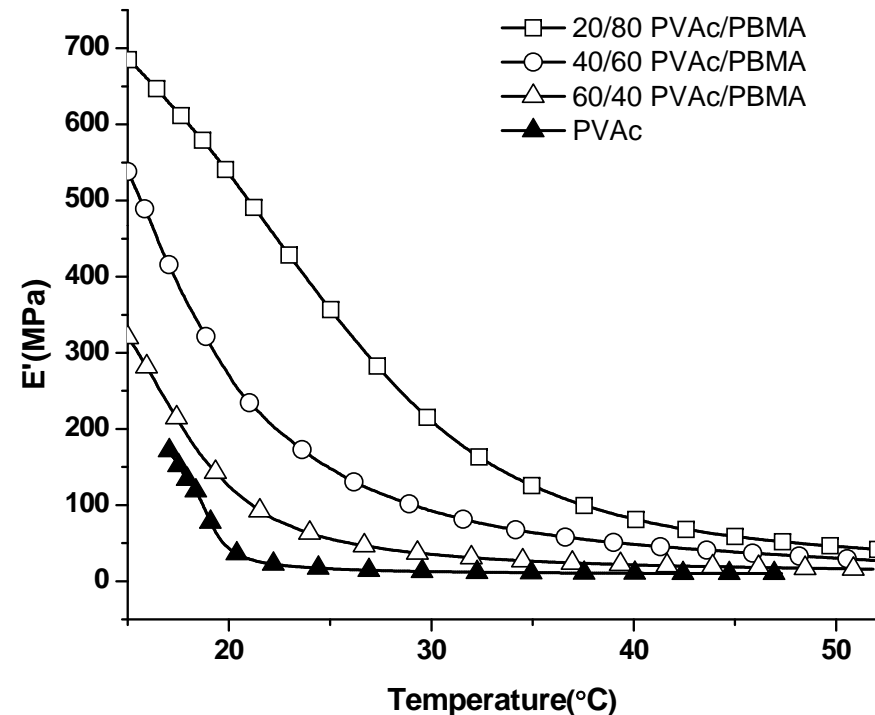


# PBMA/PVAc Blends (Almost) a Winning Team

Dry Nanocomposites (15 % TW)



Water-swollen Nanocomposites (15 % TW)



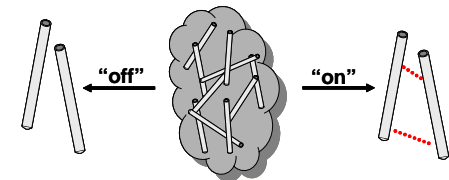
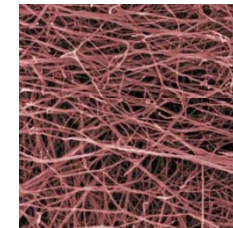
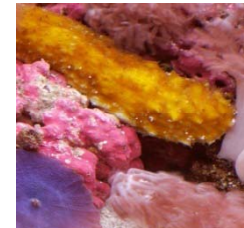
Use PBMA/PVAc blends as matrix

Shanmuganathan, Capadona, Rowan, Weder Submitted.





- Nature is an extraordinary source of inspiration for the design of functional materials
- Cellulose whiskers from renewable sources are an attractive component for artificial nanocomposites
- Cellulose - and other - nanofibers can readily be processed by *exploiting* non-covalent interactions
- Control over nanostructure is key to create materials with ultimate properties
- Copying the sea cucumber's cool trick has allowed for the creation of a new family of dynamic adaptive materials
- Dynamic adaptive polymers appear to be useful for cortical electrodes and other applications





## Graduate Students

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James Kostka (M.S.)

Joe Lott (Ph.D.)

Brian Makowski (Ph.D.)

JD Mendez (Ph.D.)

**Kadhiravan Shanmuganathan (Ph.D.)**



## Postdocs

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Dr. Markus Geuss

Dr. Lorraine Hsu

Dr. Liming Tang

**Dr. Otto van den Berg (now Arcelor M.)**

**UG Reserachers:** Connor Evans, Nick Moon, Neeka Rodgers, Scott Seidel, Michelle Sing

**Key Collaborators Cukes:** **Prof. Stuart Rowan, Dustin Tyler, Chris Zorman, Steve Eichhorn**

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**DuPont**

**APT Center (Case/VA)**

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NSF-STC (DMR 0423914)

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F. Alex Nason Endowment

AM Foundation