## Effect of the carbon nanotube surface characteristics on the percolation threshold and conductivity of carbon nanotube/poly(vinylidene fluoride) composites

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In order to increase the application range of polymers, highly conductive nanoscale fillers can be incorporated into the polymeric matrix. As carbon nanotubes (CNT) present high electrical conductivity (10<sup>3</sup>-10<sup>4</sup> S/cm), they have been widely used [1]. Therefore, CNT/polymer composites are expected to have several important applications, namely in the field of sensors and actuators [2]. However, in order to properly tailor the composite material properties for specific applications, the relevant conduction mechanisms must be better understood.

The experimental percolation thresholds for CNT composites results on a wide range of values for the same type of CNT/polymer composites [3], being a deviation from the bounds predicted by the excluded volume theory and a dispersion for the values of the critical exponent (t) [4-5] It was demonstrated that the conductivity of CNT/polymer composites can be described by a single junction expression [6] and that the electrical properties also strongly depend on the characteristics of the polymer matrix [7].

In the present work, commercial multi-walled carbon nanotubes (Nanocyl - 3100) have been used as received (sample CNTs) and functionalised through oxidation under reflux with HNO<sub>3</sub> (7 M) for 3 h at 130°C, followed by washing with distilled water until neutral pH, and drying overnight at 120 °C (sample CNTox). The CNTox material was heat treated under inert atmosphere ( $N_2$ ) at 400 °C for 1 h (sample CNTox400) and at 900°C for 1h (sample CNTox900). The obtained samples were characterised by adsorption of N<sub>2</sub> at -196°C and by temperature programmed desorption (TPD). The results obtained are shown in Table 1. The different surface oxygenated groups created upon oxidising treatments decompose through heating, releasing CO and/or CO<sub>2</sub> (Figure 1). As this release occurs at specific temperatures, identification of the surface groups is thus possible [8]. In nanotubes, the oxygenated groups (Figure 2) are formed at the edges/ends and defects of graphitic sheets [10]. The total amounts of CO and CO2 evolved from the samples were obtained by integration of the TPD spectra and are also presented in Table 1. The peaks were deconvoluted using the nonlinear least-squares procedure, assuming a multi Gaussian peak shape [8-9]. It is clear that the treatment with HNO<sub>3</sub> produces a large amount of acidic oxygen groups, like carboxylic acids, anhydrides and lactones, which decompose to release CO<sub>2</sub>. Part of these groups (carboxylic acids) are removed through heating at 400°C. A treatment at 900°C removes all the groups, so that the obtained sample is similar to the original, but with an increase of the surface area (Table 1). CNT/poly(vinylidene fluoride) composites were prepared using the above CNT samples, with different filler fractions up to 0.5 % wt. It was found that oxidation reduces composite conductivity for a given concentration and shifts the percolation threshold to higher concentrations. The theoretical analyses of these facts help to get interesting insights on the conduction mechanism of these composites.

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Table 1 - BET surface areas ( $m^2/g$ ) obtained by adsorption of N<sub>2</sub> at -196°C and amounts of CO<sub>2</sub> and CO (µmol/g) obtained by integration of areas under TPD spectra.

Sample	CNTs	CNTox	CNTox400	CNTox900
BET surface area (m <sup>2</sup> /g)	254	400	432	449
CO <sub>2</sub> (µmol/g)	70	778	230	24
CO (µmol/g)	193	1638	1512	204
CO / CO <sub>2</sub>	2.76	2.11	6.57	8.50



surface.

Figure 1 - IPD spectra of the CNI samples before and after oxidizing treatments:  $CO_2$  (a) and CO (b) evolution.